

# Techniques for Rapid Repair and Strengthening Using Composite Technologies: Missouri Perspective

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**Sponsored by:** Missouri Department of Transportation (MoDOT)   
 National University Transportation Center (NUTC) at Missouri S&T



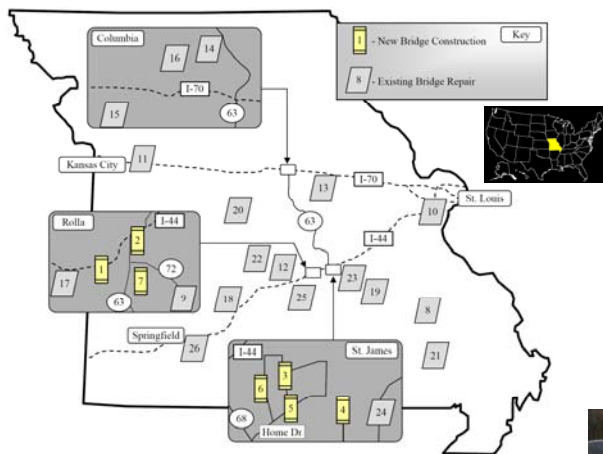
**The research initiative conducted over the past decade in Missouri resulted in numerous demonstration projects and case studies to examine alternative rapid repair strengthening systems. These projects serve as a test bed to implement and study the long-term performance of these non-corrosive materials and develop/examine non-destructive testing devices.**

## Objectives:

Fiber-reinforced polymer (FRP) technology continues to make strides in both new construction applications and strengthening applications of structurally deficient bridges in the United States primarily due to its corrosion resistance, high strength to weight ratio and in many cases rapid installation processes.

This provides an overview of composites usage over the past decade in the State of Missouri, USA for repair and strengthening. These techniques include external strengthening applications of structurally deficient bridges using techniques such as manual wet lay-up systems, pre-cured plate and strip systems, near surface mounted systems, and mechanically fastened systems.

## Utilization of Non-Corrosive Materials in Missouri: Location Map



## Strengthening System Options:



FRP for Manual Lay-Up



Pre-cured Laminate FRP Installation



Near Surface Mounted (NSM) Bar Installation



Steel Reinforced Polymer (SRP) Installation



Mechanically Fastened (MF FRP) Systems



## Advantages:

### Advantages of FRP Reinforcement

- High longitudinal tensile strength (varies with sign and direction of loading relative to fibers)
- Corrosion resistance (not dependent on a coating)
- Nonmagnetic
- High fatigue endurance (varies with type of reinforcing fiber)
- Lightweight (about 1/5 to 1/4 the density of steel)
- Low thermal and electric conductivity (for glass and aramid fibers)

## Case Studies:



Built: 1937  
 Bridge Y-298, Pulaski Co., MO  
 System: Manual Wet-Layup



Built: 1956  
 Bridge P-962, Dallas Co., MO  
 System: Manual Wet-Layup, SRP



Built: 1946  
 Bridge P-596, Morgan Co., MO  
 System: NSMR, Manual Wet-Layup

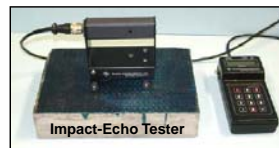


Built: 1937  
 Bridge T-530, Crawford Co., MO  
 System: Manual Wet-Layup, Plates

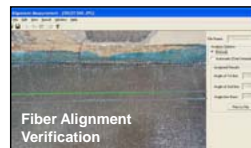
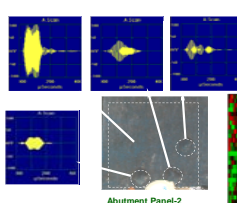


Built: 1948  
 Bridge X-495, Iron Co., MO  
 System: Manual Wet-Layup

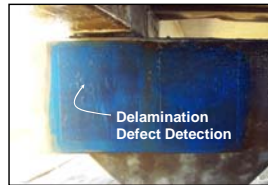
## NDT Device Development for FRP:



Acoustic Ultrasonic Device



Fiber Alignment Verification



Delamination Defect Detection

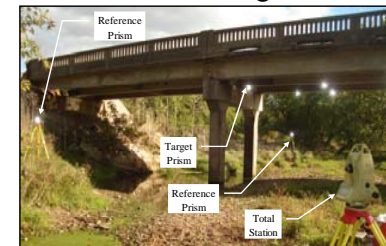


Surface Roughness Characterization



Microwave Technology

## In-situ Load Testing:



## Credits / References:

Program Contributing Faculty at Missouri S&T: Prof. G. Chen, Prof. G. Galecki, Prof. N. Maerz, Prof. S. Watkins, and Prof. R. Zoughi.

Website Technical Report Location: <http://utc.mst.edu>

